



**ASME PVP® 2022**  
Pressure Vessels & Piping® Conference

Las Vegas, NV  
July 17 – 22, 2022

# Utilisation of a Sensor Array for the Risk-Aware Navigation in Industrial Plants at Risk of NaTech Accidents

**Gerard J. O'Reilly – IUSS Pavia**

Davit Shahnazaryan, Al Mouayed Bellah Nafeh, Volkan Ozsarac, Denis Sarigiannis, Paolo Dubini, Filippo Dacarro, Alberto Gotti, Annalisa Rosti, Davide Silvestri, Emanuele Brunesi, Sergio Mascetti, Mattia Ducci, Davide Carletti, Mariano Ciucci, Alessandra Marino







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## Outline

-  Motivation and objectives
-  Case study industrial plant
-  Sensor technologies
-  Structural RIE module
-  Environmental RIE module
-  Implementation of the navigation software
-  Summary and conclusions





## Motivation and Objectives

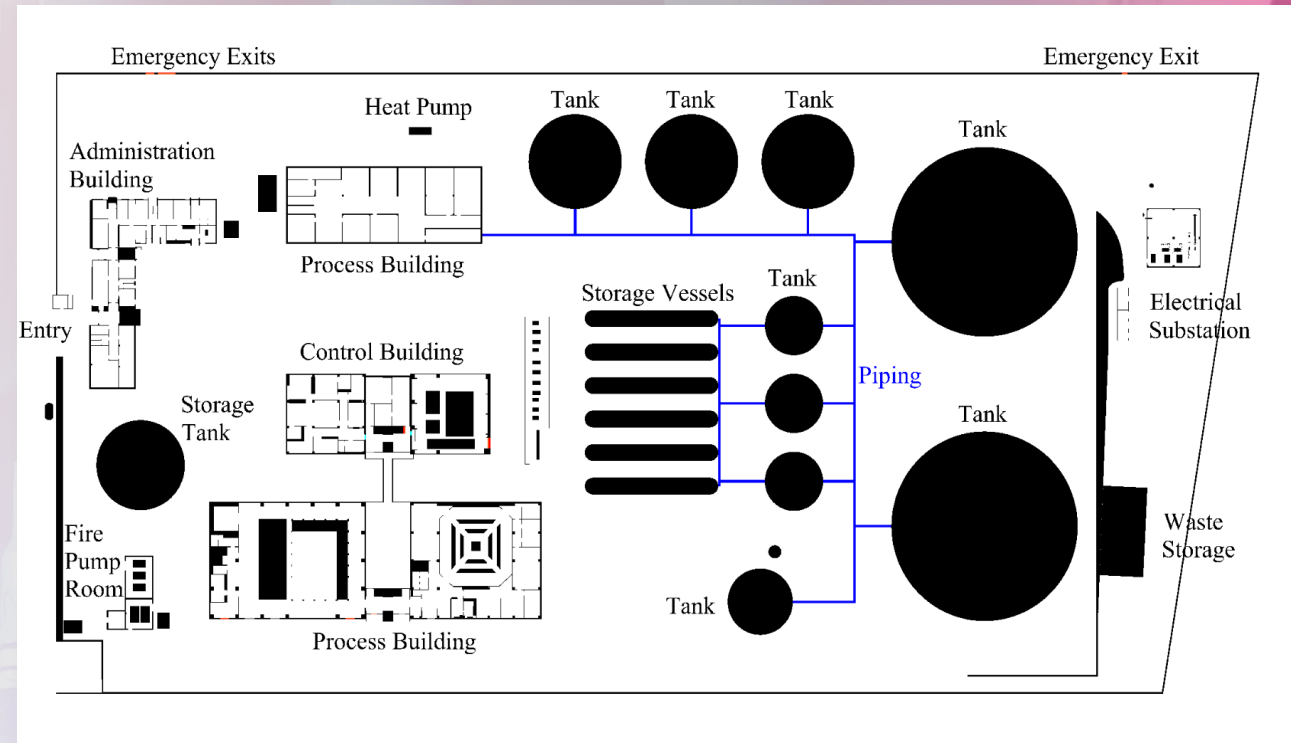
- Italy has high exposure to natural hazards triggering technological disasters (NaTech)
- ROSSINI project for risk-aware navigation of workers within a plant
- Objective is to design, implement and test a prototype system for risk-aware navigation to manage and mitigate seismic risk in industrial plants
- Risks computed following a seismic event
  - Industrial structures
  - Tanks
  - Piping systems etc.
- Consider possibility of toxic substances being released and diffused





## Case Study Industrial Plant

- Several buildings comprising of components vulnerable to seismic shaking
- Building internal layouts
- Emergency exits







## Sensor Technologies

- ROSSINI platform integrates two risk identification and evaluation (RIE) methods
- Collection of input data for RIEs through different sensor technologies

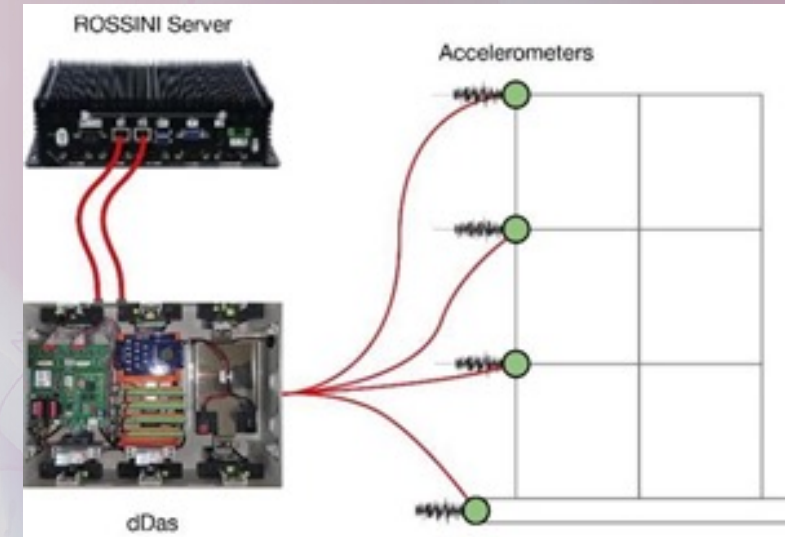
Structural  
RIE

Environmental  
RIE



## Sensor Technologies

- ROSSINI platform integrates two risk identification and evaluation (RIE) methods
- Collection of input data for RIEs through different sensor technologies
  - **Micro-Electro-Mechanical-System (MEMS) accelerometers**

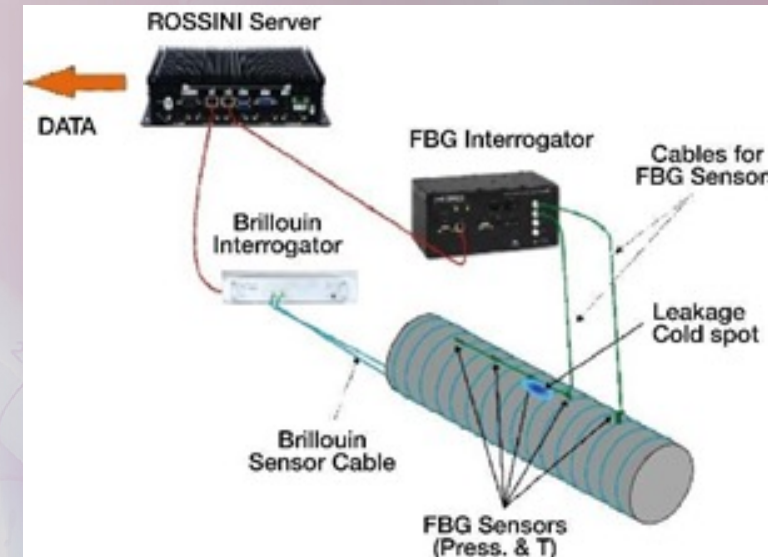


- Rapid evaluation of structural damage and provision of input data to structural RIE
- Accelerometer connected to a dynamic acquisition system to monitor accelerations
- Acquisition, filtering and processing



## Sensor Technologies

- ROSSINI platform integrates two risk identification and evaluation (RIE) methods
- Collection of input data for RIEs through different sensor technologies
  - Micro-Electro-Mechanical-System (MEMS) accelerometers
  - **Fibre-optic sensors**



- To measure localised pressure and temperature variations
- Interrogation units connected to ROSSINI server for data collection and information sharing





## Sensor Technologies

- ROSSINI platform integrates two risk identification and evaluation (RIE) methods
- Collection of input data for RIEs through different sensor technologies
  - Micro-Electro-Mechanical-System (MEMS) accelerometers
  - Fibre-optic sensors
  - **Weather station**



- Meteorological input data for environmental RIE
- Multiple sensors
  - Wind speed sensor
  - Thermogravimetric sensor
  - Wind direction sensor
  - Solar radiation sensor

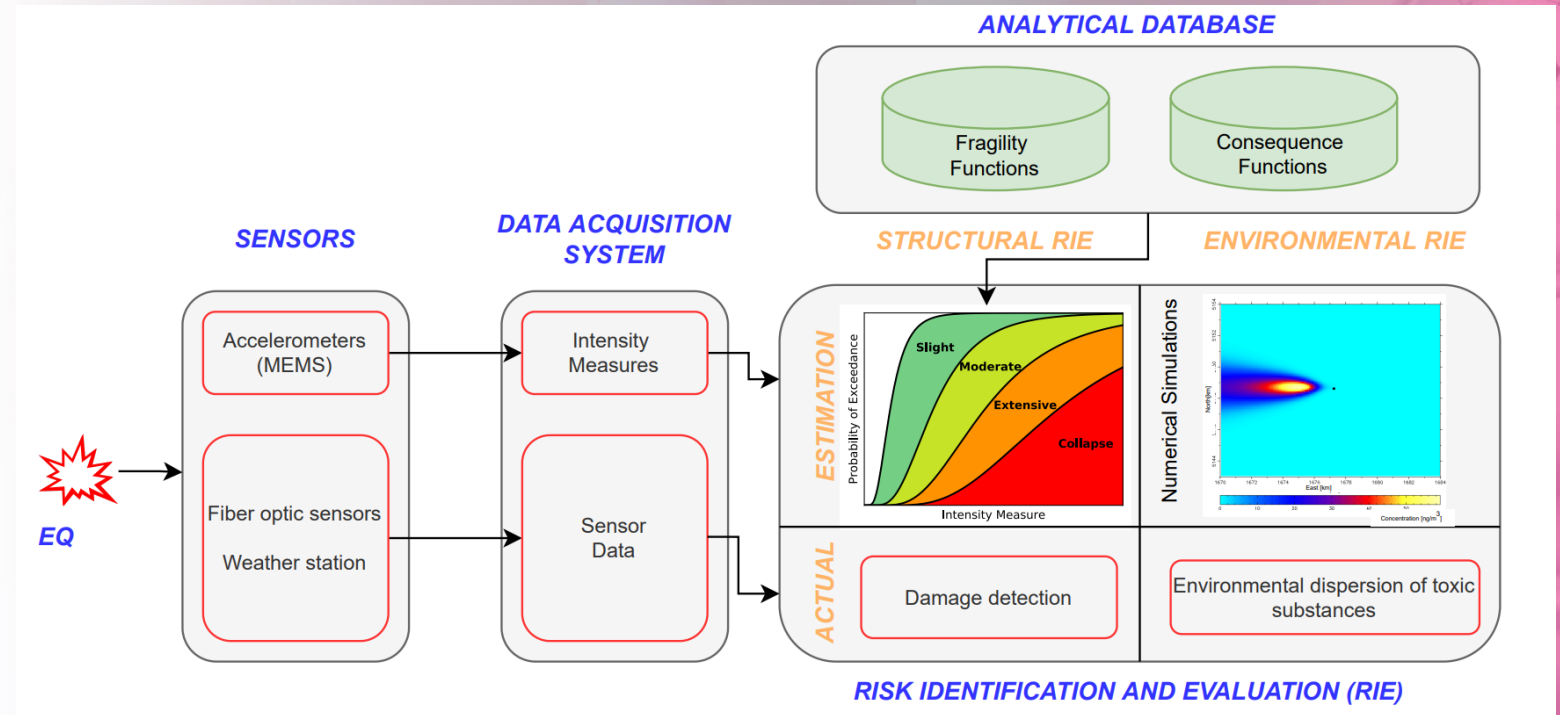
## ❑ Data Acquisition system





## Structural RIE

- Evaluation of structural damage via fragility curves
- Actual damage and leakage measurements using sensors
- Critical damage state (collapse) for structural components
- All damage states for non-structural components



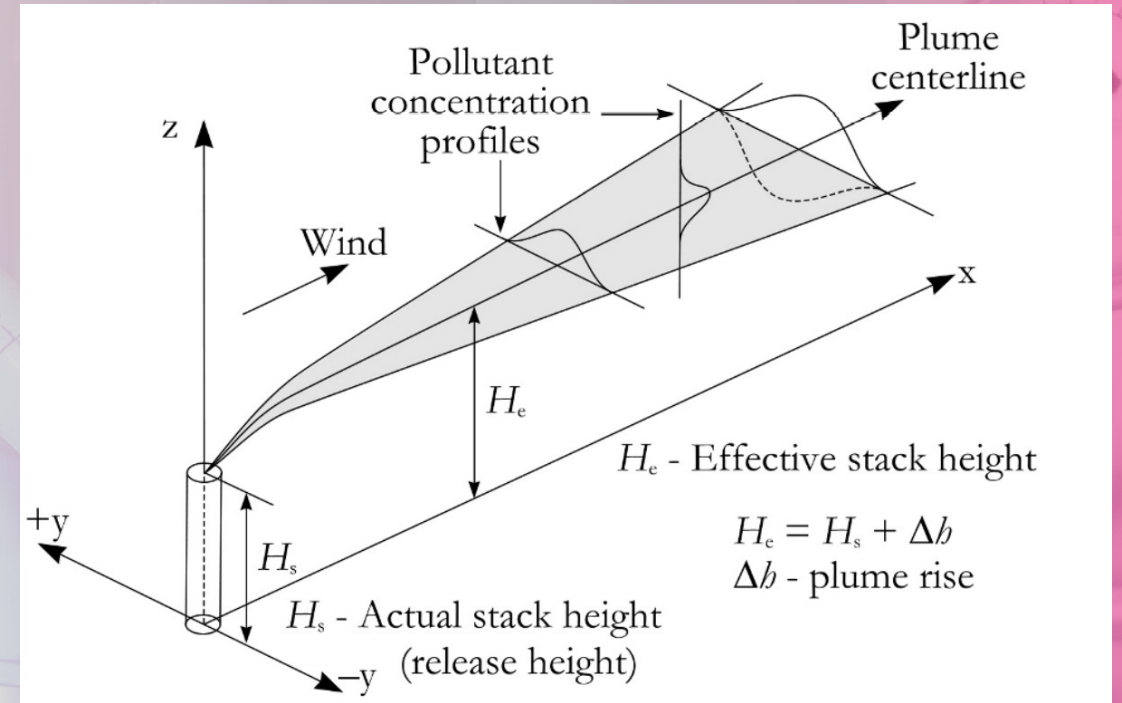
- Non-structural failure (collapse)
- Release of toxic materials



### Environmental RIE

- Atmospheric dispersion models to simulate release of chemicals to predict air concentration levels of toxic materials
- Sensor data and meteorological measurements, simulations to estimate risk

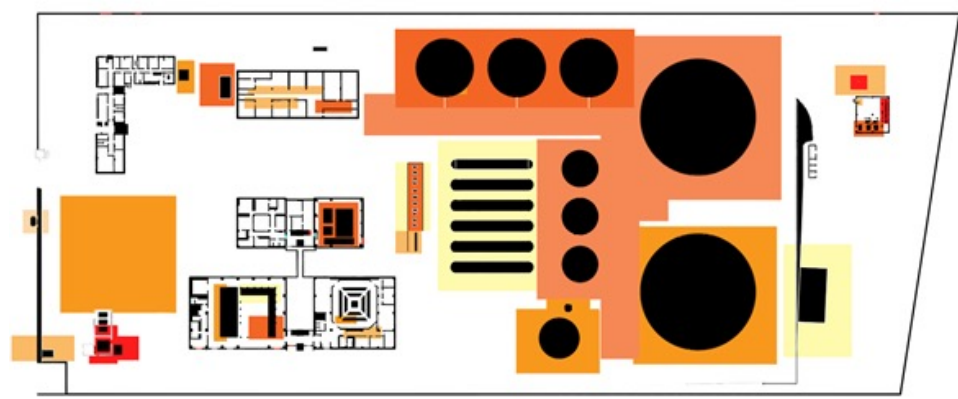
$$\dot{m}_{out} = A_t \omega = \begin{cases} A_t P \sqrt{\frac{kM}{RT}} \cdot \sqrt{\left(\frac{2}{k+1}\right)^{\frac{k+1}{k-1}}} \\ A_t P \sqrt{\left(\frac{2k}{k-1}\right) \frac{M}{RT} \left(\frac{P_B}{P}\right)^{\frac{2}{k}} \left[1 - \left(\frac{P_B}{P}\right)^{\frac{k-1}{k}}\right]} \end{cases}$$



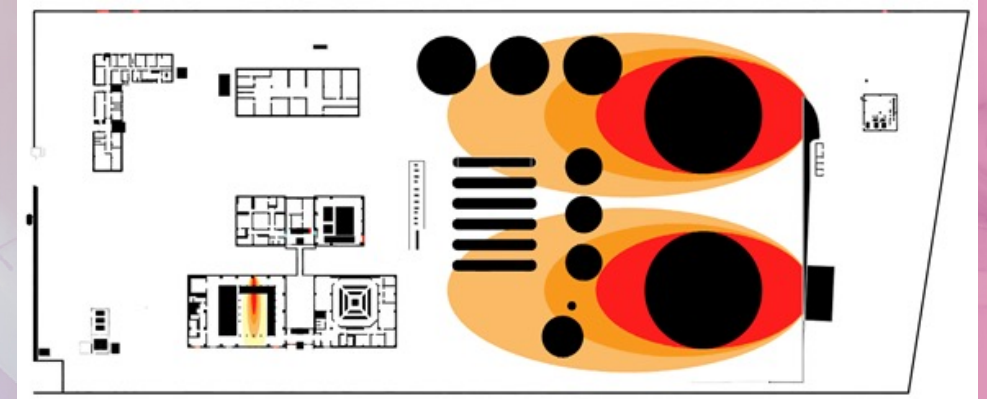
$$c(x, y, z) = \frac{Q}{2\pi\sigma_y\sigma_z u} \exp\left(\frac{-y^2}{2\sigma_y^2}\right) \left( \exp\left(\frac{-(z-h)^2}{2\sigma_z^2}\right) + \exp\left(\frac{-(z+h)^2}{2\sigma_z^2}\right) \right)$$



## Combined RIE

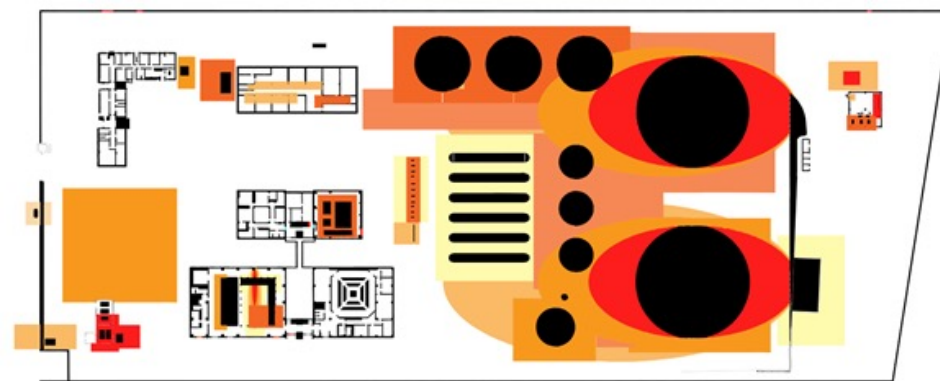


Structural Risk map



Environmental Risk map

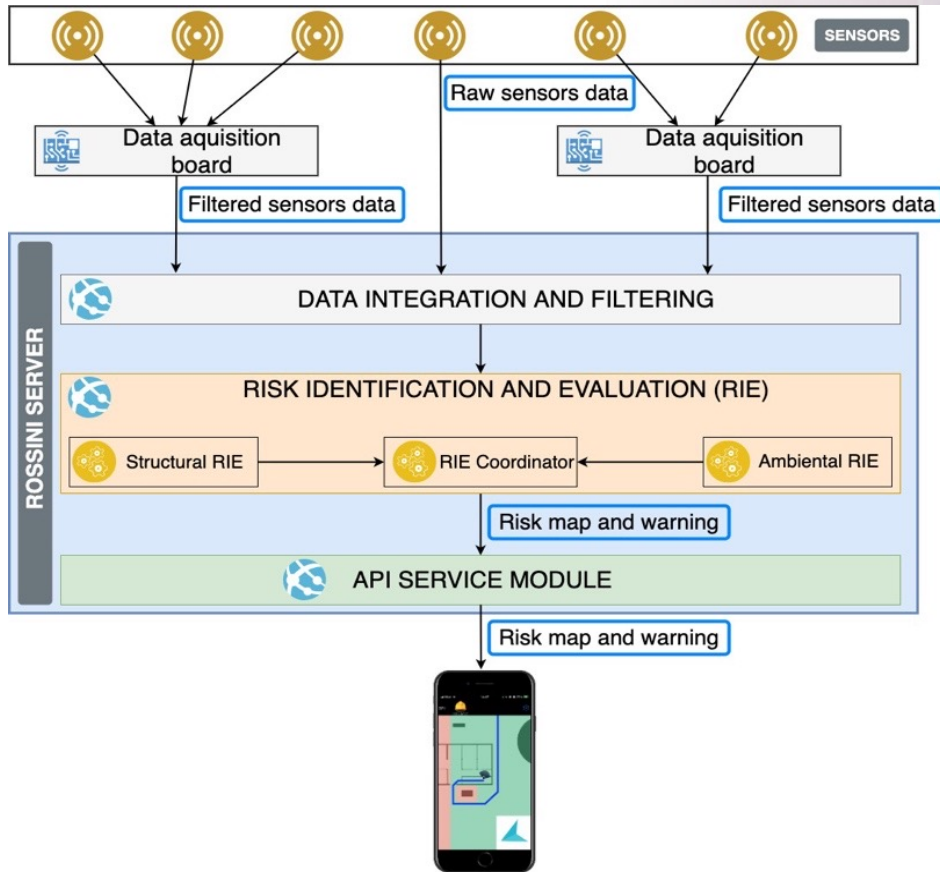
Combined  
Risk map







## Implementation of the Navigation Software

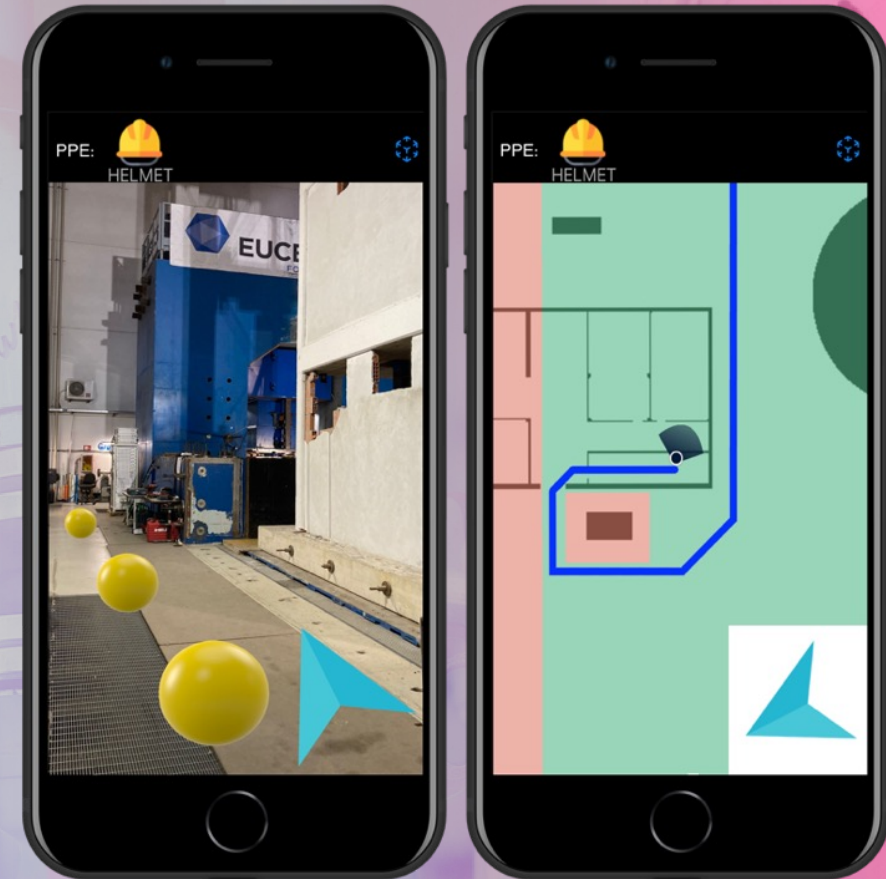


- Mobile client running the application guiding the worker
- Set of sensors communicating with the ROSSINI server either directly or through a data acquisition board
- ROSSINI server for raw data acquisition from sensors, integration and computation of combined risk map



## Implementation of the Navigation Software

- Problems to resolve:
  - Reliable computation of precise user location
  - Guiding the user along the safest route
- **Positioning**
  - Hybrid solution based on a combination of indoor and outdoor positioning
  - Outdoor based on APIs (GNSS, WiFi)
  - Indoor ad-hoc based on visual markers
- **Navigation instructions**
  - Egocentric maps when user location is known with high precision
  - Allocentric maps when not known
  - Multi-modal approach combining visual information with audio and haptic information – sonification techniques





## Summary and Conclusions

- Use of sensors to measure for damage measurements and estimations related to structural and environmental risk
- Use of various sensors as part of smart technologies to mitigate and manage risk
- ROSSINI system exploiting different sensors depending on the specific plant's needs and strategies
- Implementation within a mobile-based app
  - Using positioning and navigation techniques to guide the worker to safe extraction